

DUGOUTS USA

**National Suppliers of
Prefabricated, Pre Engineered
Dugout Structures**



Dugouts USA

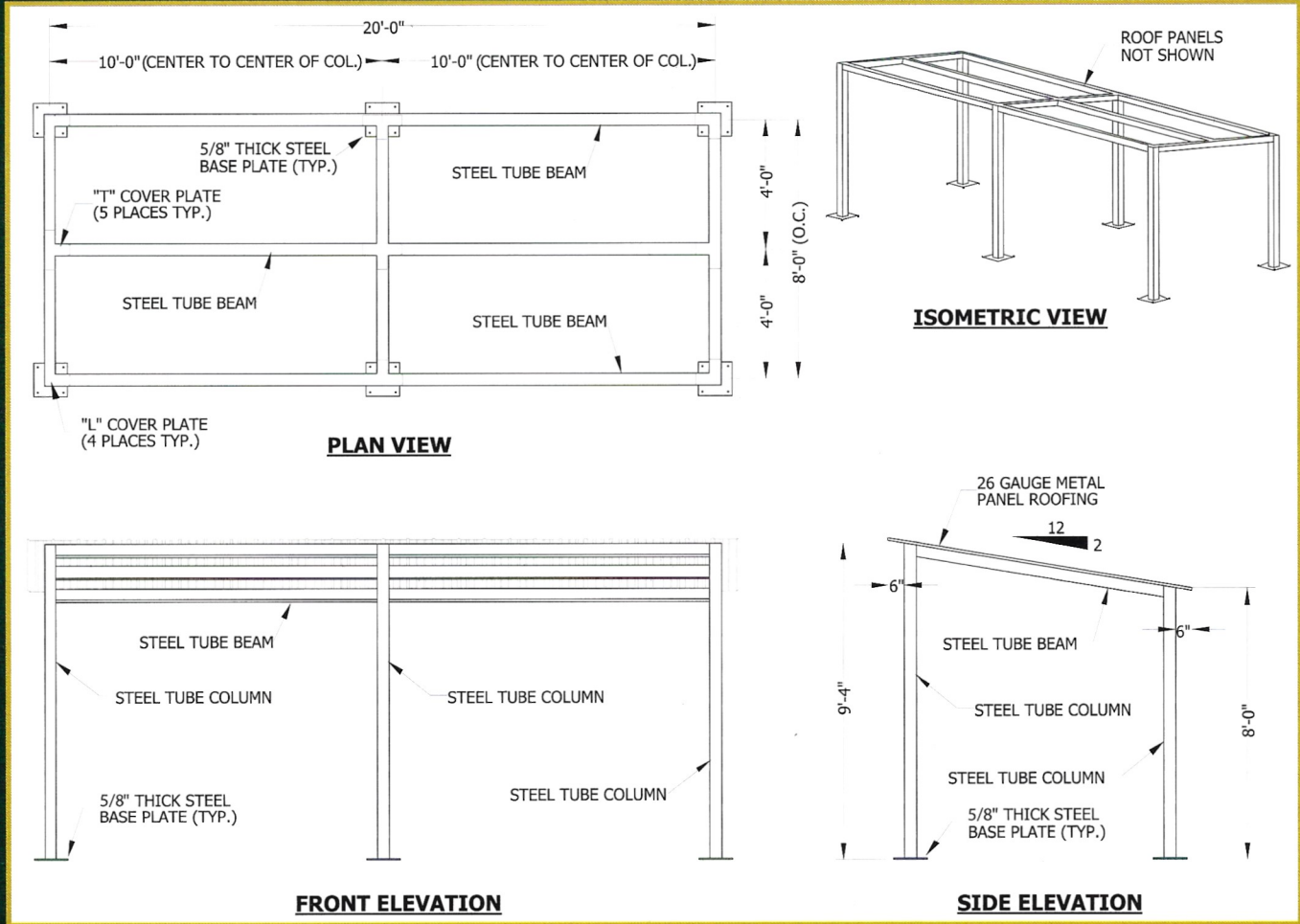
6565 W Norvell Bryant Hwy, Suite B

Crystal River, FL 34429

Ph. 352-527-7500

www.dugoutsusa.com

Typical Drawings



Custom Sizes Available

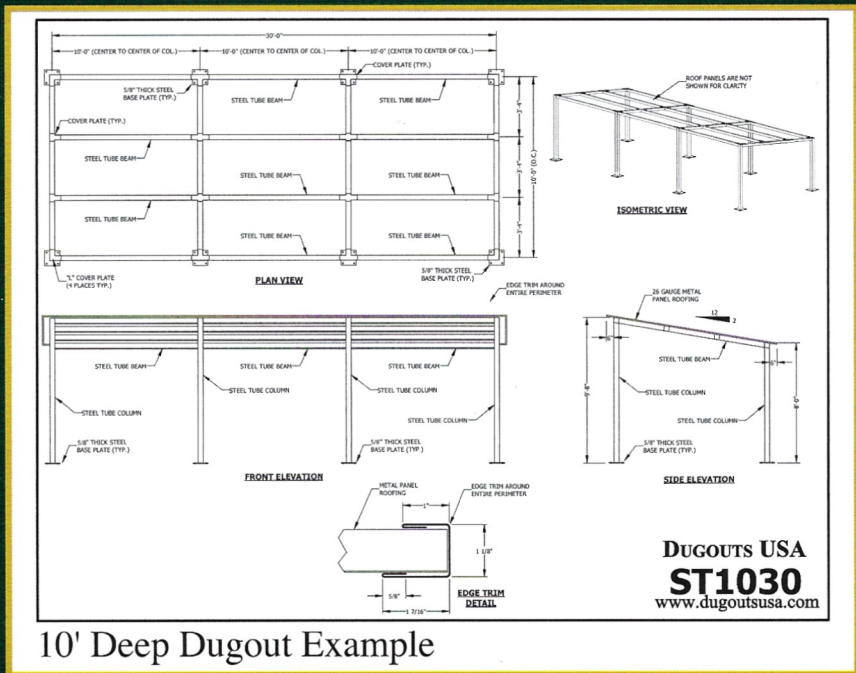
Examples:

ST629

ST730

ST824

ST932



10' Deep Dugout Example

Available Dugout Depths: 5' to 10'
 Available Dugout Lengths: Unlimited
 Available Roof Pitch: 1-12, 2-12, 3-12

www.dugoutsusa.com

Dugouts USA
ST1030
www.dugoutsusa.com

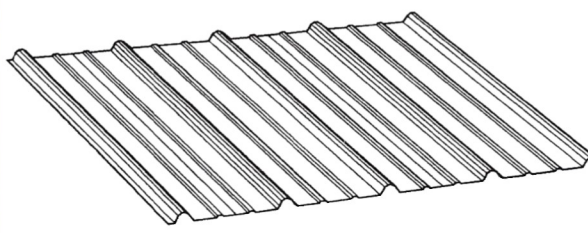
Dugout Features

- All Steel Construction
- Concealed Frame Fasteners
- Fast Erection with Limited Personnel
- 40 Year Warranty on Metal Roof Color Finish

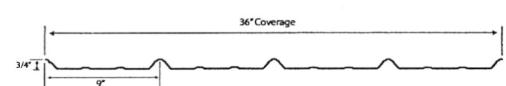
Powder Coated Steel Frame Colors*

Almond RAL 1015	Black RAL 51	Red RAL 3000
Green RAL 6029	Burgundy RAL 3004	Blue RAL 5010
Navy Blue RAL 5013	Brown RAL 8017	Forest Green RAL 6005

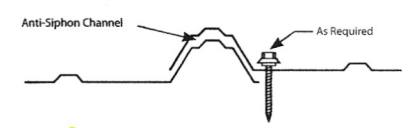
26 Gauge Metal Roof Colors*



Profile Detail



Sidelap Detail



Light Stone	Mocha Tan	Old Town Gray
Pure White	Cocoa Brown	Forest Green
Hawaiian Blue	Barn Red	Galvalume

Specifications

STEEL DUGOUT FRAME

- Support Columns shall be fabricated of A500 square structural steel tubing with an electrically welded 5/8" thick A36 steel base plate.
- Beams shall be fabricated of A500 square structural steel tubing.
- Steel frame members shall be blasted to near white metal, cleaned with an 8-Stage pretreatment system, and zinc rich primer coated prior to the finished powder coat process. Powder coat finish shall be TGIC electrostatically applied polyester powder.
- Roofing shall be precut 26 gauge small rib metal panels.
- Fasteners shall be 1" diameter grade 5 bolts with flat washers and locknuts. Bolts meet ASME B18.2.1 with a minimum tensile strength of 120,000 psi. All fasteners shall be concealed inside the tubing.
- Anchors shall be 1/2" diameter x 8 1/2" zinc plated concrete wedge anchors.

METAL ROOF PANELS

- Panel Profile: 3/4" height rib 36" coverage width
- Panel Style: Sidelap seam or exposed fastener
- Gauge: 26 Gauge
- Substrate: Grade 80 Galvanized steel sheet (G60), conforming to ASTM A446 for painted panels
- Texture: Smooth
- Finish: Ceram-A-Star 1050 high performance silicon-modified polyester
- Color: Selected from manufacturers standard line.

WARRANTY

Dugouts shall be guaranteed against defects in workmanship or materials for a period of one year from date of invoice by the manufacturer.

DISTRIBUTED BY: